Increasing of Efficiency of Thin Film Solar Cells using Nanostructures

Bikash Ranjan Mohapatra¹, Satish Kumar^{2*}

^{1,2}Department of Physics, Mansarovar Global University, Bilkisganj Sehore, Bhopal, Madhya Pradesh 466001, India

*Corresponding Author: satish_phys@rediffmail.com

ABSTRACT

Thin film solar cells are one of the important candidates utilized to reduce the cost of photovoltaic production by minimizing the usage of active materials. However, low light absorption due to low absorption coefficient and/or insufficient active layer thickness can limit the performance of thin film solar cells. Increasing the absorption of light that can be converted into electrical current in thin film solar cells is crucial for enhancing the overall efficiency and in reducing the cost. Therefore, light trapping strategies play a significant role in achieving this goal. The main objectives of light trapping techniques are to decrease incident light reflection, increase the light absorption, and modify the optical response of the device for use in different applications. Nanostructures utilize key sets of approaches to achieve these objectives, including gradual refractive index matching, and coupling incident light into guided modes and localized plasmon resonances, as well as surface plasmon polariton modes. In this review, we discuss some of the recent developments in the design and implementation of nanostructures for light trapping in solar cells. These include the development of solar cells containing photonic and plasmonic nanostructures. The distinct benefits and challenges of these schemes are also explained and discussed.

Keywords: Light Trapping; Solar Cells; Thin Films; Photonic Nanostructures; Plasmonic Nanostructures.

INTRODUCTION

The current world energy generation system is unsustainable, insufficient, cost-ineffective, and environmentally unfriendly. A number of alternative energy production from renewable sources such as solar, wind, hydroelectric, tidal, bioenergy, and geothermal have been extensively explored. The renewable energy sources are free and abundantly available and most important do not harm the environment. Solar energy is one of the promising alternatives to replacing fossil fuel among other energy sources because it has the potential to meet future energy demands at low cost with no detrimental effects to the environment. There are different technologies to harvest solar energy, and typical examples include solar electric (photovoltaic), solar thermal conversion, and solar fuel technologies. Photovoltaic energy conversion, which converts light energy directly into electricity without any intermediate stage, has already demonstrated its success and widespread applications for solar energy utilization. The photovoltaic market has shown very significant yearly growth rates and the total global installed solar photovoltaic (PV) capacity had grown to over 500 GW by the end of 2018. A projected additional 500 GW of PV capacity is expected to be installed by 2023, driven by greater cost reduction and higher demand. Currently, more than 90% of the global photovoltaic solar cell market is dominated by crystalline Si-based solar cells. This is contrasted with less than 10% of other technologies based on thin films of cadmium telluride (CdTe), amorphous silicon (a-Si:H), microcrystalline silicon (µc-Si:H), and copper indium gallium selenide (CIGS).

Therefore, nanostructures are needed in order to apply light trapping in thin films and emerging low-cost solar cells.

The use of nanoscale surface structures for improving light absorption of thin film solar cells is a promising method compared with the traditional micro-sized surface texturing for crystalline silicon solar cell. This is because of the reduced etching depths required to form the nanoscale features and consequently decrease the level of damage to the substrates. Furthermore, reflections are reduced over a wide range of wavelength in sub-wavelength nanophotonic structures. It has also been theoretically illustrated that nanophotonic structures can achieve optical path length enhancement beyond the Yablonovitch conventional limit. The light trapping in thin film solar cells can be achieved using various nanostructures. The most widely recognized approaches for light trapping in thin film solar cells can be listed as periodic grating structures, photonic crystal structures nanowires random scattering surfaces and plasmonic structures.

In this article, we review some of the recent developments in the design and implementation of nanostructures for light trapping in solar cells. This includes geometric engineering of the solar cell and the implementation of photonic and plasmonic nanostructures. The distinct advantages and challenges of these strategies are also discussed.

Photonic Nanostructures

The periodic structures incorporated into a solar cell surface can contribute to both reducing reflection and enhancing the optical path length of light. However, certainly both impacts cannot be utilized simultaneously, depending on the place (front or back side of the cell surface), type, and size of the surface structure. Figure 1 illustrates the optical impacts of textured surfaces. These are typical cases of three light wavelengths λ incident on structures with period Λ , smaller, equal to, or larger than λ .



Figure 1: Schematic illustration of the optical effects induced for a specified wavelength by periodically textured surfaces of changing unique frequency. λ is wavelength and Λ is the structure period.

A large number of diffraction orders can propagate through the textured structure for structure sizes larger than the wavelength ($\lambda \ll \Lambda$). The textured surface shape heavily affects the intensity spreading of these higher diffraction orders. This impact provides a guide to the geometric optical limit of refraction for a very high ratio of structure period to the wavelength that can be defined by Snell's law. The optical path length within the active volume of solar cells can be enhanced owing to these effects linked to a change of propagation direction. Another effect is that various reflections can happen geometrically in these large textured surfaces. Thus, the overall reflection can be additionally decreased at the front surface.





(a) 1D (Bragg) stacks, (b) 2D gratings, (c) photonic crystal, and (d) nanowires. Reprinted (adapted) with permission from

The optical path length of light in the active absorber layer can be doubled by using optimized 1D dielectric gratings or Bragg stacks as back reflectors. The reflection can be reduced from the illuminated surface of the solar cells or light can be trapped inside the active absorber layer using single or bi-periodic dielectric structures. Two-dimensional sub-wavelength gratings are even more promising than one-dimensional gratings since the reflectivity does not depend on the polarization of the incident light. In tandem solar cells, 3D periodic nanophotonic structures or photonic crystals can be employed as vastly efficient omnidirectional reflectors.

A variety of nanophotonic structures, such as nanocones, nanorods, nanopillars, nanowells, nanopyramids, and nanospheres, have been extensively studied for enhancing the performance of the solar cells. The photonic nanostructures themselves can be dielectric, metallic, or the absorber layer itself. Likewise, nanostructures can be generated at the bottom and/or top surface of the active absorber layer or embedded within the active absorber region.

Nanostructures at the Front Surface

Nanostructures can be used at the front surface of the solar cell to offer an efficient pathway to couple the incoming light into the absorber layer and thus reduce reflection. For example, a light trapping element that consists of a periodic nanoisland structure formed on the front surface of thin film silicon fabricated by polystyrene colloidal was demonstrated. In this design, the nanoisland shape not only exhibited gradual refractive index matching for antireflection but also enhanced the light trapping through diffraction of incident light in a periodic structure. Here, careful engineering of the dimensions of the nanoisland structures can assist in further improving the flow of light into the absorber layer. The solar cell with optimized parameters of a periodic nanoisland structure provides theoretically the largest short-circuit current density of 25 mA/cm², which is a significant 76.9% increase compared with that of a bare thin c-silicon solar cell. Furthermore, the nanoisland structures contribute to the enhancement of the photocurrent densities at large angles of incidence, as compared to conventional antireflection coatings.



Figure 3. The periodic nanoisland structure on front surface of thin film silicon with an aluminum backreflector. (a) SEM image of periodically arranged polystyrene spheres in a hexagonal lattice, (b) the remaining nanoislands after titanium dioxide (TiO₂) deposition and nanosphere lift-off, and (c) the calculated short-circuit current density Jsc (mA/cm²) for a 2-µm-thick thin film crystalline Si as a function of structural parameters. Reprinted (adapted) with permission from. Copyright (2011) John Wiley and Sons

We reported that significant improvements in photocurrent and power conversion efficiency were achieved for monocrystalline silicon solar cells with periodic inverted nanopyramid structures due to the reduction of reflections and entrapment of more incident light inside the active material. The periodic inverted nanopyramid structures were fabricated by UV nanoimprint lithography using Si master mold, which was fabricated by laser interference lithography and subsequent pattern transfer by combined reactive ion etching and KOH wet etching (**Figure 4**). The solar cell with periodic inverted nanopyramid structures showed an improvement in power conversion efficiency by 11.73% compared to the planar solar cells.



Figure 4. SEM image of (a) the periodic inverted nanopyramid structures on Si master mold, (b) the periodic upright nanopyramid structures replica after the first imprint, and (c) the periodic inverted nanopyramid structures fabricated on the surface of the solar cells after the second imprint. Reprinted (adapted) with permission from [35]. Copyright (2017) Elsevier

Various other types of nanostructures on the front surface, such as nanopillars, nanowells, nanowires, and nanocones, have gained substantial attention due to their outstanding ability to reduce optical reflection from properly engineering the surface structure to produce graded refractive index structures. Various techniques can be used to fabricate nanostructures for light trapping such as nanosphere lithography (NSL), colloidal lithography, electron beam lithography (EBL), laser interference lithography (LIL), and nanoimprint lithography (NIL). Nanostructure fabrication should be low-cost, and have high throughput, high fidelity, and be scalable for application in commercial photovoltaic technologies. NIL is one of the most cost efficient nanopatterning methods.

Nanostructures at the Back Surface

Nanostructures can be utilized at the back surface of an absorber layer as high performance reflectors of light. A highly promising approach is to use a periodic array of nanostructured back reflectors (photonic crystal) to couple incident light into guided modes, propagating in the absorber plane.

Careful tuning of the shape and periodicities of the nanostructures offers a new degree of control across the polarization and angular distributions of the scattered light. This strategy is capable of significantly improving the optical path length within the absorber layer. A broad range of nanostructure shapes, dimensions, and periodicities have been investigated to optimize light trapping in thin film solar cells. For example, systematic rigorous coupled wave analysis (RCWA) was performed to investigate the possible benefits of nanostructured double-side nanocone grating of an ultrathin c-Si solar cell, as shown in Figure 5.



Figure 5. (a) Schematic of a both-sided nanocone grating design of an ultrathin film Si solar cell, where the front and back surfaces of the cell were separately optimized for antireflection and light trapping, respectively, and (b) the spectral absorption of the optimized structure as a function of wavelength. Reprinted (adapted) with permission from

From this study, it was found that significant absorption enhancement can be achieved if high-aspect-ratio, dense (periodicity ~500 nm) nanocone grating is utilized in the front surface as an antireflection, and low-aspect-ratio lower-density nanocone grating are utilized in the back surface to allow the coupling to guided resonances.

Here, the optimal periodicity for light tapping was found to be close to the targeted wavelength for a 2 μ m thin Si cell. The optimum periodicity of the nanocones on the back surface was determined to be 1000 nm as light trapping is more important for the 800 to 1100 nm wavelength range, near the bandgap of Si.

Nanostructures at the Absorber Layer

When the nanostructures are introduced into the semiconductor layer, they can provide an efficient way to enhance both the optical and electronic properties of the solar cells. For example, solar cells consisting of arrays of Si nanowires with radial p-n junctions that offer broadband optical absorption properties and efficient charge carrier collection along the length of the wire.

The direction of carrier and photon transport are orthogonal in a radical p-n junction, which allows for effective photogenerated carrier collection from low-quality materials with short minority-carrier diffusion length, while enabling for high optical absorption and external quantum yields for collection of the charge carrier. Both the light absorption and charge carrier collection of the nanowire array devices are strongly dependent on the spacing, orientation, and size of the wire. Detailed joint optimization of both these properties is required to maximize the efficiency of the solar cell for nanowire array devices.



Figure 6. SEM images at 45° on (a) nanocone patterned quartz substrate and (b) a-Si:H nanodome solar cells after deposition of all layers on nanocones (scale bar 500 nm). (c) Schematic illustration of the cross-sectional view of a-Si:H nanodome solar cells. Reprinted (adapted) with permission from [5]. Copyright (2009) American Chemical Society

The impacts of photonic crystals can also play a role when the periodic nanostructure size is comparable to or even smaller than the wavelength scale. It was shown that the limit for the enhancement of light trapping is associated with the local photonic density of optical states. The light trapping can be significantly improved for the absorber layer with photonic crystal where the local density of optical states is high. This shows the potential of beyond the Lambertian light-trapping limit. Various types of photonic crystals consisting of periodically arranging strips, nanodomes, nanopillars, nanoholes, and nanowells have been investigated for solar cells application.

Plasmonic Nanostructures

Plasmonics is based on the interaction between the electromagnetic radiation and conductive electrons in metal. Surface plasmons can be either localized surface plasmons excited in metal nanoparticles or propagating surface plasmon polaritons (SPPs) at a metal/semiconductor interface. Plasmonic structures can be integrated into thin film solar cells in at least three different configurations for light trapping structures that can significantly reduce the photovoltaic absorber layer physical thickness while maintaining their optical thickness constant, as shown in **Figure 7**.



Figure 7. Schematic of three different plasmonic light-trapping geometries for thin film solar cells.

(a) Metal nanoparticles placed on top of a solar cell, (b) metal nanoparticles embedded in the semiconductor, and (c) nanostructured metal films placed on the back surface of a solar cell. Reprinted (adapted) with permission. Copyright (2010) Springer Nature.

In the first scheme, metallic nanoparticles can be used as subwavelength scattering elements to couple incident sunlight into an absorbing semiconductor layer. Properly engineered metallic nanoparticles can produce localized surface plasmons, which strongly scatter light into the guided modes of the substrate. If these particles are on top of the solar cells, as shown in **Figure 7** a, the optical path length of light can be increased inside the active absorber layer due to the scattered light. In the second scheme, metal nanoparticles are embedded as subwavelength optical antennas within the semiconductor material in which the plasmonic near-field is coupled to the semiconductor material, increasing absorption in surrounding regions of semiconductor material (**Figure 7** b). In the third scheme, nanostructured metal films placed on the back surface of the solar cell can couple propagating sunlight into surface plasmon polariton (SPP) modes (see **Figure 7** c). These modes propagate along with the metal and semiconductor interface, confining the light along the boundary.

Light Scattering Effect

The scattering cross sections can be improved with metal nanoparticles at wavelengths close to the plasmon resonance as a result of a collective oscillation of the conduction electrons in the metal. The light scattering is nearly symmetrical in both backward and forward directions as a tiny nanoparticle is surrounded in a homogeneous medium.

This circumstance varies when the metal nanoparticle is positioned near the interface between the two dielectric materials; in this situation light scatters favorably into the dielectric material with higher permittivity.

The optical path length of the light can be effectively improved due to the scattered light acquiring an angular distribution in the semiconductor material. Furthermore, with the metallic reflector as a back contact of the solar cell, the light that is weakly absorbed in a single pass can be reflected towards the surface and be partly reradiated into the semiconductor layer by the nanoparticles.

In addition, light scattered at an angle exceeding the critical angle of reflection remains trapped within the solar cell. Thus, the optical path length can be efficiently increased as the incident light travels through the active layer multiple times, which improves the probability of scattered light to be absorbed and generates more charge carriers.



Figure 8. (a) Fraction of light scattered into the substrate, divided by total scattered power, for different sizes and shapes of Ag particles on Si. (b) Maximum path-length improvement for the same geometries as in (a) at a wavelength of 800 nm. Reprinted (adapted) with permission from. Copyright (2008) AIP Publishing.

Near-Field Effect

The strong local field enhancement around the metal nanoparticles from localized plasmon resonances can be efficiently utilized in thin film solar cells. Small metallic nanoparticles are embedded in the active material, which acts as optical antennas for incident light that stores the incident energy in the localized surface plasmon resonance. The excitation of surface plasmons can be absorbed in the surrounding active material due to the plasmonic near-field coupling and thus effectively enhances the light absorption in the solar cell. This plasmonic near-field effect can be strongly enhanced with small nanoparticles (5–20 nm diameter) for which far-field scattering is low. This near-field mechanism works particularly well for materials with short carrier diffusion lengths, and electron–hole pairs must, therefore, be generated in the vicinity of the collection junction area. The light absorption due to the plasmonic near-field coupling is highly dependent on the size and shape of the metal nanoparticles, the spacing between neighboring nanoparticles, the coating thickness, and the dielectric medium of the embedding layer.

The enhanced photocurrents due to the plasmonic near-field coupling have been widely investigated for both inorganic and organic solar cells. The absorption enhancement over a broad spectral range and improved device efficiency have been demonstrated for tandem ultrathin film organic solar cells consisting of an array of approximately 5 nm diameter silver nanoparticles. Organic solar cells, by integrating electrodeposited Ag nanoparticles, showed enhanced efficiencies from 3.05% to 3.69% due to improved absorption of the active material. Organic bulk heterojunction solar cells containing plasmon active silver nanoparticles showed an enhancement in device efficiency by a factor of 1.7. An increase in efficiency was reported for dye-sensitized solar cells by embedding small metal nanoparticles. Significant improvements in both the photocurrent (14.1%) and fill factor (12.3%) were achieved for a-Si solar cells with ultra-small metallic nanoparticles owing to the strong plasmonic near-field concentration and the reduced contact resistance, respectively.

Surface Plasmon Polariton Modes

Another approach investigated plasmonic light trapping design, where light was converted into SPPs, which are electromagnetic waves that propagate along with the metal back contact/semiconductor layer interface for a relatively long distance. Close to the plasmon resonance wavelength, the evanescent electromagnetic SPP waves are confined to the subwavelength scale near the interface. The incident light can be effectively trapped and guided into the semiconductor absorber layer owing to SPPs excited at the interface between the metal and semiconductor layer. In this design, incident light is efficiently turned by 90° and absorbed in the semiconductor absorber layer that enhances the optical path length by several orders of magnitude with respect to the thickness of the semiconductor absorber layer.

The absorption of SPPs in the semiconductor absorber materials must be higher than that of the metal back contact, which is beneficial for efficient light absorption. However, these enhanced plasmon trapping effects are limited due to the parasitic absorption in metal. By proper engineering of metal geometry and choice of materials, the best tradeoff between decreased plasmon losses and pronounced field confinement can be found.

Several reports on the integration of SPP architectures have been already realized and investigated for ultrathin solar cells, including organic solar cells. For example, Ferry et al. designed the periodic nanostructured plasmonic back contacts by nanoimprint lithography for an a-Si:H solar cell, which showed a 26% enhancement in short circuit current density. The photocurrent enhancement occurred predominantly in the spectral range from 600 to 800 nm with an active layer thickness of less than 200 nm where SPPs modes were supported at the metal interface. Lee et al. demonstrated a tunable resonance into the absorption spectra through the hybridization between the localized surface plasmons and the

SPP modes in nanovoids in an organic (P3HT:PCBM) plasmonic solar cell. A 33% relative absorption enhancement was first achieved by standard grating structures in the short wavelength region. They then introduced the nanovoids into an optimized rectangular grating structure, which enhanced the absorption resonance in the long wavelength region, leading to a 41% relative absorption enhancement.

As discussed above, the light absorption is very weak for long wavelengths with the photonic nanostructures at the front side of the solar cells for thin film solar cells. On the other hand, plasmonic nanostructures at the back surface of the solar cells provide a stronger light absorption improvement for the long wavelengths with negligible effects on the short wavelengths compared with plasmonic nanostructures at the front surface of the solar cells. Thus, a broadband light absorption enhancement for thin film solar cells can be potentially achieved by incorporating both photonic nanostructures at the top side of the cells and plasmonic nanostructures at the back side of the cells. Zhang et al. demonstrated a hybrid structure incorporating both the biomimetic silicon moth-eye structure at the top surface of the cells and Ag nanoparticles at the back side of the cells to achieve a broadband light absorption in 2 μ m thick crystalline silicon solar cells reaching the Yablonovitch limit. It has been found that the solar cells with both silicon moth-eye and Ag nanoparticles achieved 69% light absorption enhancement over a broad spectral range compared to conventional light trapping structures. This is substantially higher than individual light trapping structures of silicon moth-eye (58%) and Ag nanoparticles (41%).

SUMMARY

Advanced light trapping techniques are important for the development of thin film solar cells to obtain higher efficiency and lower cost. Nanostructures with unique scales and geometries are intended to play a significant role for light trapping in the subwavelength region. In this article, we reviewed the recent progress in the design and implementation of nanostructures for light trapping in solar cells. Many device architectures can be used to integrate photonic and/or plasmonic nanostructures in solar cells. These nanostructures provide enhanced antireflection, increased light absorption, and the ability to tailor the optical properties of solar cells to different applications in unprecedented ways.

The light trapping photonic and plasmonic nanostructures have shown enhanced efficiency in many types of solar cells, but careful engineering and improved fabrication techniques can extract the full potential from these light trapping approaches with better electrical properties that may target broadband coverage of the solar spectrum.

REFERENCES

- [1]. Lewis, N.S. Research opportunities to advance solar energy utilization. Science 2016, 351, aad1920.
- [2]. Agency, I.E. Renewables 2018. Available online: https://www.iea.org/renewables2018/power/ (accessed on 1 September 2019).
- [3]. ITRPV. International Technology Roadmap for Photovoltaic(ITRPV): Results 2017 including Maturity Report (2018). Available online: https://itrpv.vdma.org/ (accessed on 1 September 2019).
- [4]. Battaglia, C.; Hsu, C.-M.; Söderström, K.; Escarré, J.; Haug, F.-J.; Charrière, M.; Boccard, M.; Despeisse, M.; Alexander, D.T.; Cantoni, M. Light trapping in solar cells: Can periodic beat random? ACS Nano 2012, 6, 2790–2797.
- [5]. Shah, A.; Schade, H.; Vanecek, M.; Meier, J.; Vallat-Sauvain, E.; Wyrsch, N.; Kroll, U.; Droz, C.; Bailat, J. Thin-film silicon solar cell technology. Prog. Photovolt. Res. Appl. 2004, 12, 113–142.
- [6]. Mallick, S.B.; Agrawal, M.; Peumans, P. Optimal light trapping in ultra-thin photonic crystal crystalline silicon solar cells. Opt. Express 2010, 18, 5691–5706.
- [7]. Lin, C.-A.; Tsai, M.-L.; Wei, W.-R.; Lai, K.-Y.; He, J.-H. Packaging Glass with a Hierarchically Nanostructured Surface: A Universal Method to Achieve Self-Cleaning Omnidirectional Solar Cells. ACS Nano 2015, 10, 549–555.
- [8]. Gwon, H.J.; Park, Y.; Moon, C.W.; Nahm, S.; Yoon, S.-J.; Kim, S.Y.; Jang, H.W. Superhydrophobic and antireflective nanograss-coated glass for high performance solar cells. Nano Res. 2014, 7, 670–678.
- [9]. Song, Y.; Nair, R.P.; Zou, M.; Wang, Y. Superhydrophobic surfaces produced by applying a self-assembled monolayer to silicon micro/nano-textured surfaces. Nano Res. 2009, 2, 143–150.
- [10]. Park, Y.-B.; Im, H.; Im, M.; Choi, Y.-K. Self-cleaning effect of highly water-repellent microshell structures for solar cell applications. J. Mater. Chem. 2011, 21, 633–636.
- [11]. Verma, L.K.; Sakhuja, M.; Son, J.; Danner, A.; Yang, H.; Zeng, H.; Bhatia, C. Self-cleaning and antireflective packaging glass for solar modules. Renew. Energy 2011, 36, 2489–2493.
- [12]. Amalathas, A.P.; Alkaisi, M.M. Upright nanopyramid structured cover glass with light harvesting and selfcleaning effects for solar cell applications. J. Phys. D Appl. Phys. 2016, 49, 465601.
- [13]. Amalathas, A.P.; Alkaisi, M.M. Nanopyramid Structures with Light Harvesting and Self-Cleaning Properties for Solar Cells. In Emerging Solar Energy Materials; IntechOpen: London, UK, 2018; p. 25.
- [14]. Amalathas, A.P.; Alkaisi, M.M. Enhanced Light Scattering and Hydrophobicity of Glass with Upright Nanopyramid Structure for Solar Cells Using UV Nanoimprint Lithography. In Proceedings of the 32nd

European Photovoltaic Solar Energy Conference and Exhibition, EU PVSEC 2016, Munich, Germany, 20–24 June 2016; pp. 245–248.

- [15]. Damodarrao Thakkalapelli, "Research on the use of Cloud Platforms for Training and Deploying Machine Learning Models and AI Solutions" IJIRMPS, Volume 11, Issue 6, (2023), Retrieved from: https://www.ijirmps.org/research-paper.php?id=230360
- [16]. Damodarrao Thakkalapelli, "Discussing About Artificial Intelligence (AI) in Data Science with Damodarrao Thakkalapelli -Data Solutions Architect, Tribune India News Service (2023), Retrieved from: https://www.tribuneindia.com/news/impact-feature/discussing-about-artificial-intelligence-ai-in-data-sciencewith-damodarrao-thakkalapelli-data-solutions-architect-556765
- [17]. Damodarrao Thakkalapelli, "Data Flow Control and Routing using Machine Learning", Analytics Insight, Published on 25 October, 2023, Access at: https://www.analyticsinsight.net/data-flow-control-and-routing-using-machine-learning/
- [18]. Damodarrao Thakkalapelli, "Cost Analysis of Cloud Migration for Small Businesses", Tuijin Jishu/Journal of Propulsion Technology, ISSN: 1001-4055, Vol. 44 No. 4, (2023).
- [19]. Grandhye, Nagendra B., Venugopala Rao Randhi, Vijaya Kumar Vegulla, Rama Venkata S. Kavali, and Damodarrao Thakkalapelli. "System and method for determining the shortest data transfer path in data communication." U.S. Patent 11,716,278, issued August 1, 2023.
- [20]. Kavali, Rama Venkata S., Venugopala Rao Randhi, Damodarrao Thakkalapelli, Vijaya Kumar Vegulla, and Rajasekhar Maramreddy. "Data flow control and routing using machine learning." U.S. Patent Application 17/576,539, filed July 20, 2023.
- [21]. Randhi, Venugopala Rao, Damodarrao Thakkalapelli, Rama Venkata S. Kavali, and Ravindra Dabbiru. "Correction, Synchronization, and Migration of Databases." U.S. Patent Application 17/830,849, filed September 22, 2022.
- [22]. Kim, K.; Dhungel, S.; Jung, S.; Mangalaraj, D.; Yi, J. Texturing of large area multi-crystalline silicon wafers through different chemical approaches for solar cell fabrication. Sol. Energy Mater. Sol. Cells 2008, 92, 960– 968.
- [23]. Macdonald, D.; Cuevas, A.; Kerr, M.J.; Samundsett, C.; Ruby, D.; Winderbaum, S.; Leo, A. Texturing industrial multicrystalline silicon solar cells. Sol. Energy 2004, 76, 277–283.
- [24]. Kumaravelu, G.; Alkaisi, M.; Bittar, A.; MacDonald, D.; Zhao, J. Damage studies in dry etched textured silicon surfaces. Curr. Appl. Phys. 2004, 4, 108–110.
- [25]. Chattopadhyay, S.; Huang, Y.; Jen, Y.-J.; Ganguly, A.; Chen, K.; Chen, L. Anti-reflecting and photonic nanostructures. Mater. Sci. Eng. R Rep. 2010, 69, 1–35.
- [26]. Amalathas, A.P.; Alkaisi, M.M. Efficient light trapping nanopyramid structures for solar cells patterned using UV nanoimprint lithography. Mater. Sci. Semicond. Process. 2017, 57, 54–58.
- [27]. Kavali, Rama Venkata S., Lawrence D'silva, Venugopala Rao Randhi, and Damodarrao Thakkalapelli. "Electronic system for monitoring and automatically controlling batch processing." U.S. Patent Application 17/188,901, filed September 1, 2022.
- [28]. Kavali, Rama Venkata S., Lawrence D'silva, Venugopala Rao Randhi, and Damodarrao Thakkalapelli. "Electronic system for monitoring and automatically controlling batch processing." U.S. Patent 11,604,691, issued March 14, 2023.
- [29]. Dr. Sourabh Sharma, Dr. Stella Bvuma, Damodarrao Thakkalapelli, "Corporate Patenting AI and ML in Healthcare: Regulatory and Ethical Considerations", International Journal of New Media Studies, ISSN: 2394-4331, 10(1), 2023. Retrieved from: https://ijnms.com/index.php/ijnms/article/view/193
- [30]. Randhi, Venugopala Rao, Damodarrao Thakkalapelli, Rama Venkata S. Kavali, and Ravindra Dabbiru. "Correction, synchronization, and migration of databases." U.S. Patent 11,416,454, issued August 16, 2022.
- [31]. Thakkalapelli, Damodarrao. "Cloud Migration Solution: Correction, Synchronization, and Migration of Databases." Tuijin Jishu/Journal of Propulsion Technology 44, no. 3 (2023): 2656-2660.
- [32]. Talluri, Saritha, Venugopala Rao Randhi, Damodarrao Thakkalapelli, and Rama Venkata S. Kavali. "Multicomputer System with Machine Learning Engine for Query Optimization and Dynamic Data Reorganization." U.S. Patent Application 17/307,173, filed November 10, 2022.
- [33]. Thakkalapelli, Damodarrao, Rama Venkata S. Kavali, Venugopala Rao Randhi, and Ravindra Dabbiru. "Correction, synchronization, and migration of databases." U.S. Patent 11,379,440, issued July 5, 2022.
- [34]. Vegulla, Vijaya Kumar, Rama Venkata S. Kavali, Venugopala Rao Randhi, and Damodarrao Thakkalapelli. "Systems and methods for evaluating, validating, correcting, and loading data feeds based on artificial intelligence input." U.S. Patent Application 17/680,561, filed August 31, 2023.