

Future of Textile: Sustainable Manufacturing & Prediction via ChatGPT

Dr. Bharati Rathore

School of Fashion & Textiles, Birmingham City University, United Kingdom

ABSTRACT

Research on ChatGPT in the textile industry could focus on how this technology can be used to optimize the production process, generate meaningful and automated customer support, or develop personalized recommendations for shoppers. For instance, the system can be trained on data from a production line to detect any anomalies or process changes that could lead to defect, and alert personnel accordingly. On the customer-facing side, ChatGPT can be used to provide personalized support and advice to shoppers, optimized on the basis of their pre-specified preferences and past behaviour. Furthermore, the system can be used to generate meaningful recommendations according to customer's preferences, thus making shopping experience more engaging and convenient. Such research could explore the underlying architecture, algorithms, and strategies of ChatGPT employed in the context of the textile industry, as well as their effectiveness and efficiency. It could also evaluate how the technology could be customized or optimized on a case-by-case basis in order to meet the needs and expectations of the relevant stakeholders.

But, most of the older business models & technology in textile industry are based on traditional methods and are time-consuming, expensive and often have a 1-way communication from the industry -which becomes both inefficient & gives a poor user experience. Research on ChatGPT on textile industry will help companies to optimize the production process, provide automated customer support and generate personalized recommendations for shoppers, without any additional cost. For example, ChatGPT can be trained on data from production line to detect any anomalies or changes, giving timely alerts to the personnel. It can also be used to provide personalized support and advice to shoppers and generate meaningful recommendations according to customer's preferences. Hence, with the help of this technology, companies in the textile industry can improve the customer experience and make their services more efficient, cost-effective and prompt. This research aims to explore different ways to mitigate waste generation, improve quality of products and achieve sustainability in textile industry with the use of ChatGPT.

Keywords: ChatGPT, Textile Industry, Sustainability, Manufacturing, Prediction.

INTRODUCTION

The word "sustainability" first appeared in the early 1970s and was popularized by the United Nations Brundtland Commission's 1987 report, Our Common Future, as part of its definition of sustainable development [1]. The report defined sustainable development as "meeting the needs of the present without compromising the ability of future generations to meet their own needs." The U. N. subsequently defined sustainable development in more detail as the "development that meets the needs of the present without compromising the ability of future generations to meet their own needs [2]."

This definition has since been expanded to include development that not only fulfils today's requirements, but also takes into consideration environmental, economic, and social factors to ensure social and environmental equity. The concept of Sustainability in the garment industry is a part of this broader definition, and focuses on environmental protection, reducing resource consumption, and promoting social equity while still meeting current needs [3]. In its earliest days, the textile industry relied heavily on manual labour and put immense strain on finite resources. This unsustainable model of production led to environmental damage and exploitation of women and children workers in the factories [4].

In the late 19th century, sustainability became an important focus for textile producers and governments. As the industry began to industrialized, the need to produce textiles in a sustainable way became more apparent [5]. Governments passed laws regulating labour practices and environmental protection. Eventually, the idea of sustainable textile production became increasingly widely accepted, and manufacturers began to develop more efficient and economical methods of production [6].

Sustainability in the textile industry emerged in the late 19th century. During this time, governments began to pass laws regulating labour practices and environmental protection, and manufacturers began to look for more efficient and economical ways of producing textiles [7].

Today, manufacturers are actively seeking new ways to produce textiles sustainably – making use of renewable materials and energy sources, reducing their impact on the environment, and ensuring fair and ethical labour practices. In recent years, advances in technology have enabled textile manufacturers to reduce their environmental impact even further. This has had a positive impact on the sustainability of the industry, and is helping to create a healthier planet in the long-term [8].

Chatgpt is a sustainability tool developed for the textile industry which helps to process data to examine a company’s performance in respect to its sustainability goals. It provides detailed analysis of a company’s progress towards meeting the goals by breaking down the details by departments and segments [9]. This can be used to identify areas of improvement and monitor progress towards environmental and social responsibility. With Chatgpt, companies can track their efforts in terms of sustainability and make informed decisions to refine their approach. This helps them become more efficient, reduce their energy usage and maximize their profit while minimizing resources [10]. Additionally, it can help them measure their sustainability impact in terms of environmental and social responsibility, helping to meet their sustainability goals.

One of the challenges that the textile industry faces is the increase of global waste generation due to better technology and more efficient manufacturing practices. ChatGPT can suggest ways of reclaiming this waste and converting it in to viable material through advanced techniques like upcycling and recycling [11]. To reduce their energy footprint another use case of ChatGPT is suggesting less energy intensive manufacturing techniques, such as generative design or advanced 3D printing. ChatGPT can also suggest to textiles companies on how they could go about water conservation, by implementing treatments to reduce water usage in their manufacturing processes. By suggesting and evaluating different ways of efficient use of resources and water, ChatGPT can help companies design processes that are more sustainable and viable in the long run [12].

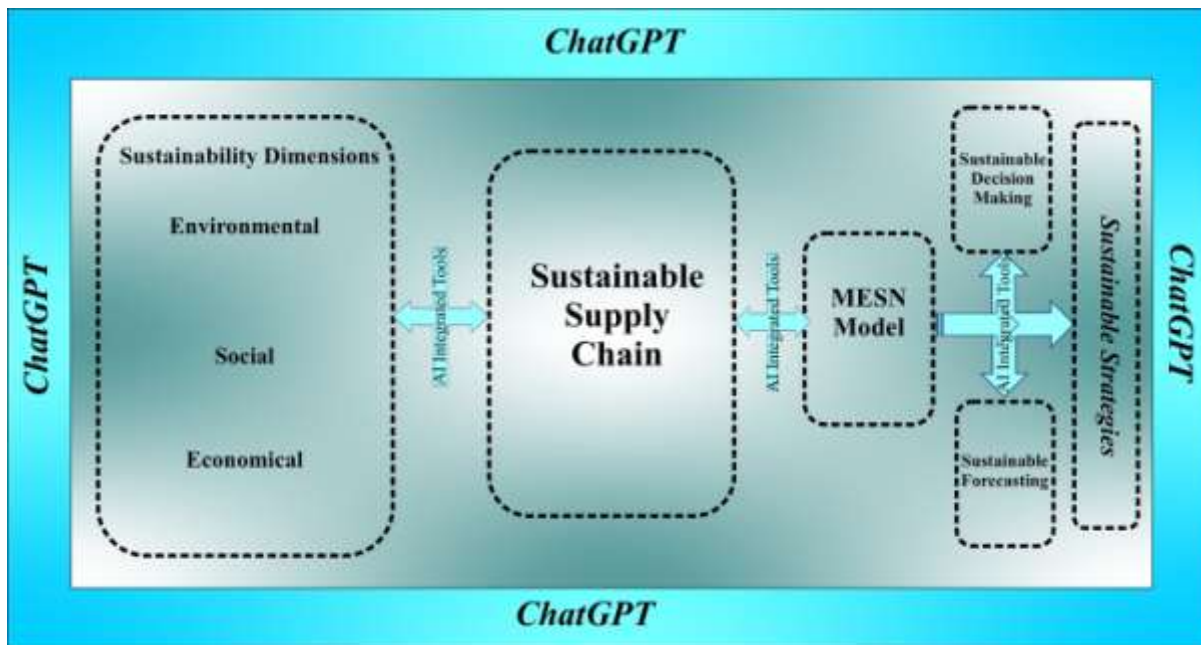


Figure 1. Integration of AI in Textile via ChatGPT

ChatGPT can also be used to improve the customer experience with the help of its AI capabilities. ChatGPT can help companies personalize the shopping experience by providing customers personalized recommendations about the best cloths for them, according to their sizes and preferences [13]. ChatGPT can also be used to provide automated customer support, suggest the best and shortest routes of production process and provide helpful advice regarding the manufacturing techniques. The AI technology can also be used to detect any anomalies or changes in the production line and alert the personnel in timely manner.

The Textile industry will benefit from the use of ChatGPT because it will reduce the cost of production and customer service operations and generate a more seamless experience for customers [14]. It will also help companies to optimize the production process and generate personalized recommendations for the shoppers. ChatGPT has the potential to help companies to become more efficient, cost-effective and provide customers with a smoother experience [15].

ChatGPT can help with product and process optimization, thereby reducing materials and water-usage substantially. It can also help to improve the customer service experience, with features that let customers personalize their shopping experiences [16]. Additionally, ChatGPT can work to identify anomalies and alert personnel in the production line quickly, allowing quick action and preventing any potential issues. All of these applications can help reduce costs and maintain quality, making operations in the textile industry more efficient and sustainable [17].

According to the UN sustainable development website, sustainability “refers to the continuity of economic, social, institutional, and environmental aspects of human societies, systems, and processes” (n. d.). The textile industry needs to ensure sustainability by reducing waste, improving energy and water efficiency, and minimizing the environmental impact of its processes. The solutions to these problems require expertise and long-term commitments from industry executives, academia and government institutions [18].

ChatGPT can help streamline the production process, reduce waste, and optimize energy and water usage by developing AI-driven predictive models that can identify patterns in the data, recognize anomalies, and propose solutions. By taking advantage of machine learning algorithms, ChatGPT can prompt faster decisions with more accurate diagnoses and solutions that enable improved operational efficiency and sustainability [19].

For example, ChatGPT can identify subtle changes in the data such as a decrease in temperature or a decrease in power usage and alert technicians so that they can take quick action. This can help prevent any major disruptions or defects that could lead to wasted time and resources. ChatGPT can also suggest changes in the production process that can result in efficiency gains [20]. For instance, ChatGPT can identify a bottleneck in a specific stage of the production line, suggest changes to optimize that stage, and utilize predictive maintenance and inventory tracking to lower costs and reduce environmental impact [21].

For environmentalists, sustainability is a broad concept that emphasizes the maintenance of natural resources and a balanced environment in order to ensure the long term health of the planet. On the other hand, businessmen view sustainability in terms of business success, with a focus on economic growth and reducing costs in order to maximize profit. It is important to remember that sustainability is an holistic concept that balances environmental and economic interests in order to create a sustainable future [22].

Sustainability is an holistic concept that represents an ideal balance of economic stability, social equity, and environmental preservation. It has three dimensions that must be considered when working towards a sustainable future [23].

The economic dimension of sustainability focuses on creating growth and improving the economic conditions while enhancing resilience to economic shocks. It requires creating economic systems that generate long-term capital, reduce environmental risk and promote inclusive growth [24].

The social dimension of sustainability requires creating equitable societies by ensuring access to quality education, adequate healthcare, safe housing, and improved infrastructure. It also requires creating social systems that reduce poverty and inequality, mitigate climate change, and strengthen community resilience. Finally, the environmental dimension focuses on conservation and efficient use of natural resources [25].

All three dimension must be met in order to achieve sustainability. Achieving this balance requires the collaboration of multiple sectors – from the public sector in providing resources and regulations, to the private sector in developing innovative solutions, to civil and faith-based organizations in providing support to communities [26].

Achieving sustainability is a challenging task for managers today because they must simultaneously manage the three dimensions of sustainability while continuing to meet the demands of their shareholders and stakeholders. Managers must balance competing demands and interests while also considering the environmental, social, and economic implications of their decisions [27]. Managers must also find ways to work within existing systems and create innovative solutions to address the most pressing global challenges. Additionally, managers must ensure their decisions are not only beneficial for their stakeholders but for future generations as well. By working to ensure that economic success does not come at the expense of social equity or the environment, managers can help create a more sustainable future [28].

There are several steps that organizations can take to become more sustainable and reduce their environmental and social footprints, such as diversifying their energy sources, investing in renewable energy, reducing waste and pollution, implementing energy efficient practices and technologies, supporting local communities, and engaging in corporate social responsibility initiatives. Additionally, managers can ensure that their organizations practice ethical and transparent decision-making, and have governance and accountability systems in place to ensure that sustainability initiatives are effective [29]. By employing these strategies and working together with stakeholders, companies can create a more sustainable and equitable business model that will help build a better and more prosperous future [30].

Environmental Sustainability

The first step towards becoming environmentally sustainable is making sure that the resources we use, like energy, water, and other materials, have come from sources that do not cause harm. To reduce the impact of our activities on the environment, we should use renewable resources whenever possible and limit the amount of non-renewable resources that

we use [31]. Furthermore, we should reduce our emissions of Greenhouse Gases by using more energy-efficient practices and technologies, and employ cleaner and more efficient production methods that reduce waste, pollution, and other damage to the environment. Finally, it is important to ensure that any waste that is generated from our activities is appropriately managed and disposed of in an environmentally sound way [32].

At a more systemic level, organizations should focus on the bigger picture of sustainability, which includes taking into account the social and economic aspects of success. We should strive to establish a more equitable society in which everyone has equal access to resources and economic opportunities. Furthermore, we should incorporate Corporate Social Responsibility (CSR) initiatives that prioritize the welfare of workers and communities that we interact with. This might include establishing fair wages and safe working conditions, as well as investing in education, healthcare, and other essential services [33]. Additionally, organizations can become even more socially responsible by engaging in activities that promote local economies, such as sourcing their materials from local suppliers, and investing in green initiatives that promote the use of renewable energy and the conservation of resources. Ultimately, it is important for organizations to remain informed of the latest sustainability initiatives, so that they can tailor their strategies to best fit their needs and circumstances. By taking these steps, companies can significantly reduce their environmental and social footprints and work towards creating a more sustainable and equitable future [34].

Environmental sustainability is a term used to describe the ability of ecosystems to maintain their biological integrity and capacity to produce the resources and services required for the continued health of their human and non-human inhabitants. To achieve this, it is essential to maintain the core components of ecosystems, such as air, soil, water, and biodiversity [35]. Air quality, for example, is essential for the production of oxygen for us to breathe, and maintaining proper air quality through pollutant and greenhouse gas emissions management reduces health risks, protects natural resources, and improves air quality. Similarly, land and soil quality are essential in providing a safe growing environment for crops and other plants, maintaining access to clean water sources, and preventing erosion [36].

Biodiversity also plays an important role in environmental sustainability, as it is essential for maintaining a healthy and resilient natural environment. A diverse ecosystem offers a variety of benefits, such as providing habitats for many species of animals and plants, providing an abundance of natural resources, and helping to maintain the balance of nature by offering natural services, such as pollination, pest control, and nutrient cycling. Protecting biodiversity is essential to maintain these natural benefits and ensure the long-term health of ecosystems [37].

In order to embed environmental sustainability, steps should be taken to prevent and address resource depletion, degradation, and waste management while also promoting the conservation and long-term growth of renewable resources [38]. This can be accomplished by implementing efficient and effective practices such as reducing water, energy, and air pollution, implementing responsible land management and land use planning, protecting biodiversity and natural habitats, and promoting responsible resource extraction and use. Other measures to protect renewable resources may include setting quotas, implementing conservation efforts and preservation of habitats, and incentivizing sustainable production. Additionally, investing in education, research, and improved laws and regulations can also help promote sustainability. As such, it is essential that sustainable systems address all of these matters in order to ensure their success [39].

Economic Sustainability

Economic sustainability refers to the ability of an economy to remain stable and viable over the long term without compromising its physical and human resources. In particular, economic sustainability focuses on the balance of production, consumption and investment in order to ensure continued economic growth and social equity [40]. This means prioritizing policies and activities that are both economically viable and environmentally responsible. Economic sustainability includes the reduction of waste, efficient use of resources, the diversification of economic activity, and the protection of essential services. It also requires making use of renewable energy sources, stimulating environmental innovation and investment, and favoring responsible consumption and production [41].

In order to create a system of economic sustainability, governments must formulate policies that invest in renewable energy sources, incentivize businesses to create green products and services, and promote sustainable land management practices. Furthermore, organizations must shift towards a circular and shared economy by encouraging resource recovery, reuse and repair practices. Education, research, and improved laws and regulations are critical tools in achieving economic sustainability [42].

Economic sustainability on a system level requires appropriate balance between production, consumption and investment in order to ensure continued economic growth and social equity. This requires managing the production and use of goods and services in a way that does not overly burden physical and human resources and avoids damaging sectoral imbalances [43]. To achieve this, there must be policies in place that stimulate innovation, promote responsible consumption and production, and foster efficient use and reuse of resources. Additionally, renewable energy sources must be used and investments in

environmental sustainability must be made in order to create long term growth while creating a more balanced and equitable economy [44].

Social Sustainability

Social sustainability means promoting social policies, practices and programs that create a high quality of life for individuals and communities without compromising the ability of future generations to meet their own needs. This can include disadvantaged population groups such as the elderly, immigrants, and those living in poverty. These groups must be provided with access to essential services such as education, healthcare and housing as well as positive economic opportunities [45]. Additionally, programs such as job training, financial literacy and legal representation must be made accessible, allowing for social mobility for these disadvantaged populations. Social sustainability also implies a system of supports that helps these populations become self-sufficient, ultimately reducing and alleviating poverty [46].

At a system level, social sustainability requires achieving fairness in distribution and opportunity through policies that ensure equitable access to employment, education and services across the population; adequate provision of social services such as health, education and social safety net programs; recognition of the diversity of populations and communities; active enforcement of civil and human rights; gender equity in all fields, including social, political and economic; political accountability and participation through transparent governance; and an engaged and informed public. Additionally, poverty alleviation initiatives are essential to inclusive and equitable societies which is a necessary component of social sustainability [47].

Social sustainability establishes the strong link between social conditions such as poverty and environmental decay because people living in poverty often do not have access to the same resources, education, and opportunities as those living in higher income circumstances [48]. This lack of access and resources can lead to a lack of environmental awareness and incentive to make environmental sustainability choices, leaving their environments vulnerable to pollution, litter, environmental degradation, etc. Additionally, poverty has been linked to increased risk of health issues, such as respiratory diseases from exposure to air pollution. This connection also works inversely as environmental degradation and pollution can exacerbate poverty, as dangerous working conditions and hazardous materials can further diminish resources that communities rely on for employment. Therefore, social sustainability is an essential part of any environmental sustainability initiatives [49].

Supply Chain Sustainability

The textile industry consists of a highly complex and massive supply chain due to the nature of the product, which includes multiple stages of production, raw material sources, and distribution networks. The supply chain begins from sourcing and gathering raw materials, such as cotton, silk, linen, and wool. This production involves harvesting and processing the raw materials, which then can be turned into yarn, fabrics, and textiles through spinning, weaving, dyeing, knitting, and finishing [50]. After these processes are completed, the textiles can then be distributed to wholesalers and retailers who can then sell them to the consumers. Additionally, there is a myriad of designers and textile manufacturers around the world who also contribute to this supply chain, providing a range of services including design, production, sampling, grading, and Quality Control. Finally because of the wide range of products and stakeholders involved in the textile industry, a complex chain of logistics and transportation is required to ensure goods are delivered to end-users in a timely manner [51].

Different procedures are involved in supply chain of textile industry. For instance: First, the design and production of the product must be planned. This is done with the collaboration of designers and pattern makers who brainstorm ideas and create detailed technical specifications. After production is planned, the raw materials need to be sourced as based on the design. This includes fibers like cotton, wool, or vegan alternatives as well as chemicals and dyes used to produce the aesthetic look of the product [52].

These materials are then sent to spinning factories where they are extruded and spun into yarn. Yarn is then sent to weaving and knitting factories to be formed into fabrics. After that, the fabrics are then sent to dyeing and finishing factories to be dyed, sueded, or treated with chemical finishes. During this time, quality control inspectors ensure the quality of the fabrics as well as other products produced. After this is done, the fabrics are sent to factories for cutting, sewing and assembling. Once the product is put together, it is usually packaged and sent to a wholesaler and/or retailer, who will then hopefully sell it to the end consumer.

This supply chain process highlights a major part of the transparent supply chain in the textile industry [53]. It shows the intricate details of communication and collaboration between all the stakeholders and partners to get an apparel product from the original idea to the final product.

Each process has a special feature and expertise. This is the reason why transparent supply chains in the apparel industry are beneficial for both the manufacturers and the customers, as it provides visibility and oversight of the supply chain from start to finish. The end result is customers can trust the quality of the products since all the stakeholders involved, from

farm to the finished product, have had an impact on its growth. This can also provide an opportunity for creativity and innovation in terms of production techniques and cost savings for the company. In short, transparent supply chains in the apparel industry are essential for its vast success. They provide visibility and quality assurance to customers and create various opportunities for creativity, innovation and cost savings [54].

Sustainability in the textile industry must take into account the entire supply chain from raw material extraction to the disposal of the clothing item. At each stage, enterprises must consider the environmental, social and economic impacts of their processes. For example, the raw material extraction and production stages often use large amounts of water and energy, resulting in a strain on available resources and the environment. The transportation of the material to the manufacturer, and then the delivery from the manufacturer to the customer, also comes with potential carbon footprints [55]. In addition, workers' rights, health, and safety must be taken into account throughout the entire supply chain, as well as how business activities might impact the local and global economy. Finally, consideration must be given to how the clothing and textiles are disposed of once they are no longer in use, and how this might cause further environmental degradation. By looking at the entire supply chain, enterprises can analyze their processes and identify areas of improvement to reduce the environmental, social and economic impacts while meeting their sustainability goals [56].

economic and ecological aspects of the product and their processes. Sustainability can be broken down and assessed through various systems, such as the Environmental Impact Matrix, which is a tool used to assess and improve the environmental, social and economic impacts throughout the supply chain. The matrix helps to determine the impact of different stages of the supply chain on the environment, identify potential issues and solutions and measure the progress of solutions effectively. Furthermore, the SocialFingerprint system is another tool that allows for an assessment of the social, economic and ecological impacts at each production stage of the supply chain, as well as the progress in meeting sustainability goals [57]. It enables companies to identify areas for improvement in their practices and assess the progress of their initiatives. This tool also helps increase transparency and accountability, as it allows companies to track their progress and target areas that need improvement. To summarize, the environmental, social and economic impacts of the textile industry's supply chain can be assessed, monitored and improved through various sustainability systems and tools available. These systems and tools not only help improve the sustainability of textile production, but also helps increase transparency, accountability and sustainability goals [58].

Environmental impacts of the textile industry range from the extraction and production of raw materials to manufacturing, transportation, and disposal of finished clothing items. During the raw material extraction and production stages, enormous amounts of water, energy, and other resources may be consumed, leading to strain on local resources and emissions of pollutants into the atmosphere. Furthermore, synthetic materials such as nylon, polyester, and acrylic are made from petroleum-based sources, creating additional pollutants. During the manufacturing stage, a wide range of hazardous chemicals may be used, resulting in contaminated water runoff, soil erosion, and air pollution [59]. During transportation, the use of carbon-emitting trucks, trains and ships can significantly contribute to greenhouse gas emissions. Finally, much of the waste generated from the textile industry is discarded in landfills or incinerated, where it releases gases such as methane and carbon dioxide that further contribute to global warming. In addition, when disposed of incorrectly, these materials can leach toxins, such as heavy metals, that can contaminate soil and water sources [60].

Manufacturing, Sustainability & Forecasting Via ChatGPT

Sustainable management systematically incorporates sustainability considerations into day-to-day operations, allowing companies to be more socially responsible and to contribute to a healthier environment. It includes principles such as energy efficiency, resource conservation, and environmental protection [61]. Ecological sustainability takes into account the environmental impact of industrial activities, focusing on minimizing pollution and waste. It involves comprehensive strategies for creating a more sustainable production system, such as using renewable energy sources and reusing materials [62].

The "Triple Bottom Line" method is a sustainability framework that focuses on three major areas: economic performance, social performance, and environmental performance. By assessing each of these areas, companies can identify opportunities for improvement, leading to long term sustainable growth [63].

This framework proposed seven principles of production:-

1. Sustainable resource and energy use: focus on renewability, efficiency, and on a closed-loop approach.

2. Sustainable products and services: prioritize the lifecycle, processes and services which provide the greatest benefit to society.
3. Emission reduction and waste minimization: optimize production processes, use cleaner energy sources and reduce emissions.
4. Water resource sustainability: focus on the conservation, usage control and reuse of water, and the management of wastewater.
5. Clean and safe production: emphasize occupational safety and product safety, by monitoring and controlling hazardous substances.
6. Engagement of stakeholders: involve stakeholders in the development, implementation and communication of policies and practices.
7. Business communication: engage in transparent communication with stakeholders and customers to ensure understanding, goal-setting and progress.

These seven principles are key to achieving this overall goal. By adhering to these principles, companies can design and implement new processes, systems, and production facilities that yield better financial returns and create a more resilient, sustainable production system.

Recently, with the implementation of Industry 4.0 and the installation of advanced sensors and devices, data-driven modeling and optimization of the entire system became much more achievable. Modelling and optimization allows us to improve system-level performance, identify and adjust production processes, reduce energy/resource costs, and improve environmental performance. Process-level optimization also enables the identification of unused or inefficient equipment, enabling optimized design of the production system. Businesses that employ process optimization and modeling have the potential to drive profits and enhance sustainability efforts by reducing energy and resource consumption, improving production capacity, and increasing the efficiency of the entire system [64].

Sustainability indicators allow a business to measure and assess the impact of its activities and operations on the environment, society and economy. By adopting process optimization and modelling, companies can develop and monitor sustainability indicators, enabling them to identify and address environmental, social and economic challenges. In addition to ensuring sustainability, data-driven optimization and modelling can help to identify areas of untapped potential and improved cost efficiency, which can result in increased profits for the business [65].

Models for implementing sustainability in manufacturing include life-cycle assessment, eco-efficiency, and green decision-making. Life-cycle assessment is a model in which the different stages of the life cycle of a product – the raw materials, manufacture, use, disposal, and recycling – are analyzed to assess the environmental impacts of its production, use and disposal. Eco-efficiency is a model which analyses the environmental impacts of production processes against output and suggests areas for improvement. It measures efficiency by encouraging manufacturers to reduce resources used, to make more effective use of materials, and to reduce environmental impacts. Green decision-making is a systematic approach which looks at the environmental impacts of decisions and policies adopted by the company. This model encourages the use of data-driven decision-making to evaluate potential impacts and use resources more efficiently, as well as reduce risks to the environment [66].

The frameworks for sustainable manufacturing and production in textiles generally focus on reducing emissions, improving resource efficiency and increasing the reuse of products. These frameworks provide guidelines to support businesses in developing strategies that promote a more sustainable production and supply chain. Modeling and optimization tools help textile companies to identify and reduce wastage, identify the best and most efficient use of resources, and calculate potential costs and benefits. These tools provide data and insights to help organizations make decisions based on the most accurate and up-to-date information. They can also measure the environmental impacts and costs of production, environmental/regulatory compliance, and more. Additionally, these tools can be used to analyze and optimize the life cycle of products, track materials sources and transport routes, and identify any problems that could potentially have a negative impact on the environment.

By taking advantage of machine learning algorithms, ChatGPT can prompt faster decisions with more accurate diagnoses and solutions that enable improved operational efficiency and sustainability. ChatGPT's natural language processing (NLP) technology allows the software to accurately interpret data from the user and suggest appropriate diagnostic and action steps. For example, when a customer input data that indicates a machine is malfunctioning, the software could suggest changing a part quickly or suggest replacing the part with a less-expensive sustainably sourced alternative. ChatGPT can also help users make informed choices about how to use resources more efficiently, allowing businesses to stay competitive

while reducing their environmental footprint. ChatGPT can also be used to help manufacturers make predictive decisions about their manufacturing processes. For example, ChatGPT can provide recommendations on product features or production speed-ups based on its analysis of past usage patterns, allowing the manufacturer to make smarter decisions that optimize the production process. ChatGPT can also help detect signs of product failure before it happens, allowing manufacturers to take preventive maintenance measures and improve the performance of their equipment. For example, ChatGPT can analyze customer feedback, interpret customer complaints, identify common issues with certain products, and suggest solutions to improve quality and workflow. It can also predict product trends by evaluating customer sentiment and recommending new product designs or features. In addition, ChatGPT can be used to identify existing or potential hazards to product safety, downtime or operational and efficiency costs, enabling manufacturers to take preventative measures before a problem arises. ChatGPT can be used to optimize energy consumption and help improve environmental sustainability by analyzing usage trends and providing recommendations on which energy consuming devices or processes can be optimized or replaced. For example, it can predict when and where energy conservation technologies will be most effective, as well as identify new sustainability initiatives and manage their implementation, ensuring that the associated costs are minimized or that operations are running in an environmentally friendly way [67].

The process of using ChatGPT to enhance sustainability can be divided into four stages:

1. Determining the problem: Start by understanding the current state of your energy consumption and any environmental issues that are of particular concern in your company or organization.
2. Developing a plan: Create an energy plan that outlines goals and strategies, such as energy conservation, renewable energy, or emissions reduction.
3. Implementation and monitoring: Implement your plan and use ChatGPT to monitor your progress, identify areas where further improvements can be made, and adjust your plan accordingly.
4. Review and evaluation: Once you have implemented your plan, use ChatGPT to review and evaluate your progress. Make any necessary adjustments and consider additional sustainability initiatives that could further help you reach your goals [68].

CONCLUSION

Exploring sustainable and AI integrated chatbot tool in manufacturing requires the use of appropriate tools. Chatbot tools are a form of artificial intelligence that allow for continuous conversations, understanding customer intent, and providing customised and automated support. This tool can be used to analyse customer preferences and data and identify areas of improvement and areas where production is inefficient or causing a high environmental footprint. Additionally, chatbot tools can help to automate tedious tasks and thus provide workers with more time to focus on larger projects. Through machine-learning models, chatbot tools can help to optimise processes, provide quicker decision-making, and reduce costs of production. Additionally, automated actions can reduce the costs of waste and energy output, as well as improve customer experience and satisfaction. Ultimately, the successful integration of sustainability and AI tools can help with achieving environmental, economic, and social goals of a manufacturing process.

As a means of enabling sustainable consumption and production, and, with the help of environmentally sound practices and approaches, AI tools like chatgpt, the manufacturing industry has come up with a unique and effective solution for their problem. The technology utilizes existing data and then adds more to create output that is both reliable and profitable. In the process, unnecessary waste is minimized and any needed waste is disposed of responsibly. This approach also encourages producers to become more aware of how their products are impacting the environment and how their decisions can positively or negatively impact the environment. By working together to reduce their environmental impact, the manufacturing industry helps to ensure that the environment and their customers are in a better place in the future.

AI and other emerging technologies are expected to change the game for production and supply chain, enabling the industry to become more efficient, cost effective and environmentally friendly. Process automation, robotics and data analytics are expected to become more widely used, reducing production costs and maintenance, as well as helping reduce energy usage and emissions. As companies begin to understand the benefits of green manufacturing, processes are expected to become greener and more efficient. Furthermore, companies will have increased flexibility to create new products that are tailored to their customers' needs while reducing their environmental footprint. In order to realize the potential of this technology, however, the industry must be willing to adjust and adapt to the rapidly changing landscape. Businesses must develop long

term strategies that consider environmental sustainability and process efficiency. Additionally, public policies should be adopted that align with the principles of extended producer responsibility and support the use of sustainable production practices. It will be interesting to see how the industry adapts to new technologies and embraces sustainability to create a more sustainable future, based on that further research will be extended.

REFERENCES

- [1]. World Bank (1986) Environmental aspects of Bank Work. The World Bank operations manual statements, OMS 2.36. World Bank, Washington, DC.
- [2]. World Commission on Environment and Development (1987) World commission on environment and development-our common future. Oxford University Press, New York.
- [3]. Pearce DW, Markyanda A, Barbier A (1990b) Blueprint for a green economy. Earthscan, London.
- [4]. Population Matters (2011) Sustainability and the Ehrlich equation, glossary indepth, 2011. Available at: <https://www.populationmatters.org/wp-content/uploads/ipat.pdf>, Accessed 9 Jan 2023.
- [5]. Rankin WJ (2014) Chapter 4.1: Sustainability, treatise on process metallurgy, vol 3, pp 1376–1424.
- [6]. Ruttan VW (1991) Sustainable growth in agricultural production: poverty, policy and science.
- [7]. Rathore, R.S., Sangwan, S., Prakash, S., Adhikari, K., Kharel, R. and Cao, Y., 2020. Hybrid WGWO: whale grey wolf optimization-based novel energy-efficient clustering for EH-WSNs. *EURASIP Journal on Wireless Communications and Networking*, 2020(1), pp.1-28.
- [8]. Harris JM (2000) Basic principles of sustainable development, global development and environment institute. In: Working Paper 00-04, June 2000, Tufts University Medford, Medford.
- [9]. Harris JM (2003) Sustainability and sustainable development, international society for ecological economics, internet encyclopedia of ecological economics, Feb 2013, Available at: <http://isecoeco.org/pdf/susdev.pdf>. Accessed 10 Jan 2023.
- [10]. Kahn M (1995) Concepts, definitions, and key issues in sustainable development: the outlook for the future. In: Proceedings of the 1995 international sustainable development research conference, Manchester, England, Mar 27–28 1995, Keynote Paper, 2–13.
- [11]. Mebratu D (1998) Sustainability and sustainable development: historical and conceptual review. *Environ Impact Asses Rev* 18:493–520.
- [12]. Muthu SS (2014a) Assessing the environmental impacts of textiles and the clothing supply chain. Woodhead Publishing, UK.
- [13]. Aydın, Ö. and Karaarslan, E., 2023. Is ChatGPT Leading Generative AI? What is Beyond Expectations?. *What is Beyond Expectations*.
- [14]. X. Zhai, ChatGPT user experience: Implications for education, Available at SSRN 4312418, DOI (2022).
- [15]. Rudolph, J., Tan, S., & Tan, S. (2023) ChatGPT: Bullshit spewer or the end of traditional assessments in higher education? *Journal of Applied Learning and Teaching*, 6(1).
- [16]. Kumar, M., Kumar, S., Kashyap, P.K., Aggarwal, G., Rathore, R.S., Kaiwartya, O. and Lloret, J., 2022. Green communication in internet of things: A hybrid bio-inspired intelligent approach. *Sensors*, 22(10), p.3910.
- [17]. Kumar, S., Rathore, R.S., Mahmud, M., Kaiwartya, O. and Lloret, J., 2022. BEST—Blockchain-Enabled Secure and Trusted Public Emergency Services for Smart Cities Environment. *Sensors*, 22(15), p.5733.
- [18]. Rathore, B., 2023. Integration of Artificial Intelligence & It's Practices in Apparel Industry. *International Journal of New Media Studies (IJNMS)*, 10(1), pp.25-37.
- [19]. Thurzo, A., Strunga, M., Urban, R., Surovková, J., & Afrashtehfar, K. I. (2023). Impact of Artificial Intelligence on Dental Education: A Review and Guide for Curriculum Update. *Education Sciences*, 13(2), 150.
- [20]. Rathore, R.S., Sangwan, S. and Kaiwartya, O., 2021. Towards Trusted Green Computing for Wireless Sensor Networks: Multi Metric Optimization Approach. *Adhoc & Sensor Wireless Networks*, 49.
- [21]. Wong, G. K., Ma, X., Dillenbourg, P., & Huan, J. (2020). Broadening artificial intelligence education in K-12: where to start?. *ACM Inroads*, 11(1), 20-29.
- [22]. Zhuo, T. Y., Huang, Y., Chen, C., & Xing, Z. (2023). Exploring AI Ethics of ChatGPT: A Diagnostic Analysis. *arXiv*. <https://doi.org/10.48550/arXiv.2301.12867>
- [23]. Rathore, R.S., Sangwan, S., Kaiwartya, O. and Aggarwal, G., 2021. Green communication for next-generation wireless systems: optimization strategies, challenges, solutions, and future aspects. *Wireless Communications and Mobile Computing*, 2021, pp.1-38.
- [24]. Lucy, Li, and Bamman, D. (2021) "Gender and representation bias in GPT-3 generated stories." Proceedings of the Third Workshop on Narrative Understanding, 48-55.
- [25]. Srivastava, S.N., Kshatriya, S. and Rathore, R.S., 2017. Search Engine Optimization in E-Commerce Sites. *International Research Journal of Engineering and Technology (IRJET)*, 4(5), pp.153-155.

- [26]. Nguyen, A., Ngo, H. N., Hong, Y., Dang, B., & Nguyen, B. P. T. (2022). Ethical principles for artificial intelligence in education. *Education and Information Technologies*, 1-21.
- [27]. Rathore, R.S., Kaiwartya, O., Qureshi, K.N., Javed, I.T., Nagmeldin, W., Abdelmaboud, A. and Crespi, N., 2022. Towards enabling fault tolerance and reliable green communications in next-generation wireless systems. *Applied Sciences*, 12(17), p.8870.
- [28]. Rattan, V., Sinha, E.M., Bali, V. and Rathore, R.S., 2010. E-Commerce Security using PKI approach. *International Journal on Computer Science and Engineering*, 2(5), pp.1439-1444.
- [29]. Tomar, R. and Rathore, R.S., 2016. Privacy Preserving in TPA using Secured Encryption Technique for Secure Cloud. *International Journal of Computer Applications*, 138(8).
- [30]. Baidoo-Anu, D., Owusu Ansah, L. (2023) Education in the Era of Generative Artificial Intelligence (AI): Understanding the Potential Benefits of ChatGPT in Promoting Teaching and Learning. Available at SSRN: <https://ssrn.com/abstract=4337484> or <http://dx.doi.org/10.2139/ssrn.4337484>
- [31]. Rathore, B., 2022. Supply Chain 4.0: Sustainable Operations in Fashion Industry. *International Journal of New Media Studies (IJNMS)*, 9(2), pp.8-13.
- [32]. King, M. R., & chatGPT. (2023). A Conversation on Artificial Intelligence, Chatbots, and Plagiarism in Higher Education. *Cellular and Molecular Bioengineering*, 1-2. <https://doi.org/10.1007/s12195-022-00754-8>
- [33]. Langworthy, M., & Hirsch-Allen, J. (2022). Learning 3.0. *Advances in Higher Education and Professional Development*, 106–134. <https://doi.org/10.4018/978-1-6684-3809-1.ch006>
- [34]. Pavlik, J. V. (2023). Collaborating With ChatGPT: Considering the Implications of Generative Artificial Intelligence for Journalism and Media Education. *Journalism & Mass Communication Educator*, 107769582211495. <https://doi.org/10.1177/10776958221149577>
- [35]. OpenAI. (2023). *Chat GPT*. Retrieved from <https://openai.com/blog/chatgpt/> on 2 January 2023.
- [36]. Kung, T. H., Cheatham, M., Medenilla, A., Sillos, C., De Leon, L., Elepaño, C., Madriaga, M., Aggabao, R., Diaz-Candido, G., Maningo, J., & Tseng, V. (2022). Performance of ChatGPT on USMLE: Potential for AI-Assisted Medical Education Using Large Language Models. <https://doi.org/10.1101/2022.12.19.22283643>
- [37]. Rathore, B., 2021. Fashion Transformation 4.0: Beyond Digitalization & Marketing in Fashion Industry. *Eduzone: International Peer Reviewed/Refereed Multidisciplinary Journal*, 10(2), pp.54-59.
- [38]. King, M. R., & chatGPT. (2023). A Conversation on Artificial Intelligence, Chatbots, and Plagiarism in Higher Education. *Cellular and Molecular Bioengineering*, 1-2. <https://doi.org/10.1007/s12195-022-00754-8>
- [39]. FIRAT, M. (2023). How Chat GPT Can Transform Autodidactic Experiences and Open Education? <https://doi.org/10.31219/osf.io/9ge8m>
- [40]. Cotton, D. R., Cotton, P. A., & Shipway, J. R. (2023). Chatting and Cheating: Ensuring academic integrity in the era of ChatGPT. Preprint. <https://doi.org/10.35542/osf.io/mrz8h>
- [41]. Rathore, B., Digital Transformation 4.0: A Case Study of LK Bennett from Marketing Perspectives.
- [42]. Dans, E. (2023, 8 de enero). ChatGPT... y elmiedo a la innovación. Enrique Dans. <http://bit.ly/3ZGGMTb>
- [43]. Rathore, B., 2022. Impact of Green Marketing on Sustainable Business Development. Cardiff Metropolitan University. Presentation.
- [44]. García, U., Casco, J. C., & ChatGPT. (2022, 11 de diciembre). ¡No mires arriba! Diseñando contigo. <http://bit.ly/3WkB9Hp>
- [45]. Goldman, S. (2022). Why ChatGPT is having an iPhone moment (with a unique twist). VentureBeat. <http://bit.ly/3ZHR75R>
- [46]. Krugman, P. (2022, December 6th). Does ChatGPT Mean Robots Are Coming For the Skilled Jobs? The New YorkTimes. <http://bit.ly/3HdnAp2>
- [47]. Bowman, E. (2022, December 19th). A new AI chatbot might do your homework for you. But it's still not an A+ student. NPR. <http://bit.ly/3QL6z8A>
- [48]. Alier-Forment, M., & Llorens-Largo, F. (2023). EP-31 Las Alucinaciones de ChatGPT con FaraónLlorens In CabalgaelCometa. <https://bit.ly/3ZCNBVT>
- [49]. Rathore, B., 2022. Textile Industry 4.0 Transformation for Sustainable Development: Prediction in Manufacturing & Proposed Hybrid Sustainable Practices. *Eduzone: International Peer Reviewed/Refereed Multidisciplinary Journal*, 11(1), pp.223-241.
- [50]. Zawacki-Richter, O., Marín, V. I., Bond, M., and Gouverneur, F. (2019). “Systematic review of research on artificial intelligence applications in higher education—where are the educators?” *International Journal of Educational Technology in Higher Education*, 16(1): 1-27.
- [51]. Rathore, R.S., Sangwan, S., Adhikari, K. and Kharel, R., 2020. Modified echo state network enabled dynamic duty cycle for optimal opportunistic routing in EH-WSNs. *Electronics*, 9(1), p.98.

- [52]. Diviney E, Lillywhite S (2009) Travelling textiles, a sustainability roadmap of natural fibregarments, Brotherhood of St Laurence, Australia, May 2009
- [53]. Gardetti MA, Muthu SS (2015) Sustainable apparel? Is the innovation in the business model? The case of IOU project. Text Cloth Sustain 1:2 Introduction 7
- [54]. Muthu SS (2014b) Roadmap to sustainable textiles & clothing, environmental and social aspects of textiles and clothing supply chain, Preface, V.
- [55]. Unpublished paper prepared for International Food Policy Research Institute Seminar on Agricultural Sustainability, Growth, and Poverty Alleviation, Feldafing, Germany, Sept 23–27
- [56]. Savitz AW, Weber K (2006) The triple bottom line: how today's best-run companies are achieving economic, social, and environmental success—and how you can too. Wiley, New York SD Timeline (2012) The International Institute for Sustainable Development.
- [57]. Serageldin I (1993) Developmental partners: aid and cooperation in the 1990s. SIDA, Stockholm
- [58]. Sustainability of Textiles (August 2013) ISSUE PAPER N° 11, Retail forum for sustainability. Accessed from:
- [59]. http://ec.europa.eu/environment/industry/retail/pdf/issue_paper_textiles.pdf
- [60]. Sutton P (2004) A Perspective on environmental sustainability? A paper for the Victorian commissioner for environmental sustainability, green innovations, Australia, April 2004.
- [61]. White MA (2013) Sustainability: i know it when I see it, commentary. Sustainable urbanization: are silient future. Ecol Econ 86:213–217.
- [62]. Alhaddi, H., 2015. Triple bottom line and sustainability: A literature review. *Business and Management Studies*, 1(2), pp.6-10.
- [63]. Giret, A., Trentesaux, D. and Prabhu, V., 2015. Sustainability in manufacturing operations scheduling: A state of the art review. *Journal of Manufacturing Systems*, 37, pp.126-140.
- [64]. Herrmann, C., Schmidt, C., Kurle, D., Blume, S. and Thiede, S., 2014. Sustainability in manufacturing and factories of the future. *International Journal of precision engineering and manufacturing-green technology*, 1, pp.283-292.
- [65]. Rosen, M.A. and Kishawy, H.A., 2012. Sustainable manufacturing and design: Concepts, practices and needs. *Sustainability*, 4(2), pp.154-174.
- [66]. Rathore, B., 2023. Digital Transformation 4.0: Integration of Artificial Intelligence & Metaverse in Marketing. *Eduzone: International Peer Reviewed/Refereed Multidisciplinary Journal*, 12(1), pp.42-48.
- [67]. Floridi, L., 2023. AI as Agency without Intelligence: On ChatGPT, large language models, and other generative models. *Philosophy and Technology*.
- [68]. Rathore, B., 2023. Textile Industry 4.0: A Review of Sustainability in Manufacturing. *International Journal of New Media Studies (IJNMS)*, 10(1), 38–43.